



Gala Gar, S.L.
 C/ Jaime Ferrán, 19(Poligono
 Cogullada) 50014 ZARAGOZA

INSPECTION CERTIFICATE 3.1

EN 10204:2004

	Order Number: JL190329GA Custom Number: Invoice number: JL190418-GA Your order Nr: Certificate Nr:	GALAGAR SL ADD: C/JAIME FERRAN 19 P.I COGULLADA 50014 ZARAGOZA SPAIN Tel: +34 976 473410
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Product Name: WELDING WIRE	Net. weight: 1500KG
Norm: EN ISO 14175 AWS A5.20	Date of test: Apr-19
Quality: E71T-GS	Date: 18-Apr-19

Lot Number	Diameter	Tensile test			Impact test						
		Yield Strength/ Dehngrenze 0.2 (MPa)	Tensile Strength/ Zugfestig keit b (MPa)	Elongati on/ Dehnung A5%	Impact Temp/ Einfluß Temp . ° C			Impact Value/ Einfluß-Wert AKV (J)		Impact value KCV (J/cm 2)	Gas (EN ISO14175)
	(MM)	≥400	≥480	/	/	/	/	/	/	/	/
190401	0.9	450	545	/	/	/	/	/	/	/	/

Chemical property of wire

Lot Number	C	Mn	Si	S	P	Ni	Mo			
	/	≤1.75	≤0.60	≤0.03	≤0.03	≤0.50	≤0.30			
190401	0.115	0.48	0.25	0.0023	0.016	0.016	0.033			

This product contains no mercury	Signatuer:
Verifier name: liuxiaoxue	Quality stamp